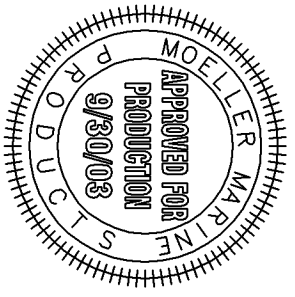
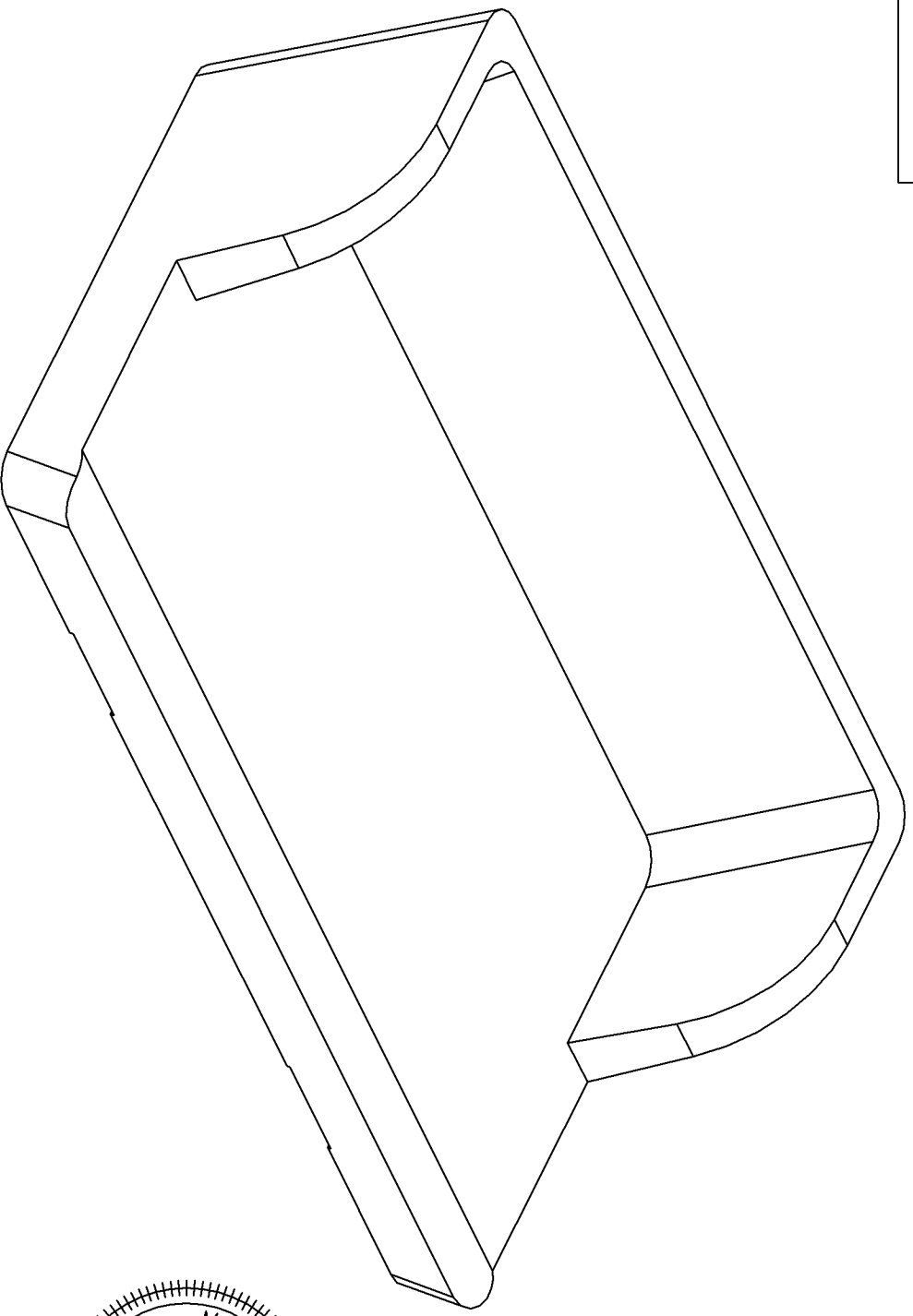


BILL of MATERIALS

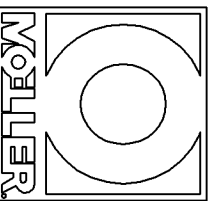
Qty.	DESCRIPTION
4	1/4"-20 INSERTS
2	5/16-18 SS T-NUTS

NO.	REVISION	DATE
1	REVISE HINGE AREA, & 1" SLOT, MOLD IN T-NUTS, MOVE INSERTS.	2/26/01



NOTE: ALL EDGES R0.38
UNLESS OTHERWISE NOTED.

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DESCRIPTION	HELMSMEN SEAT BOTTOM (ST2500)		
PART #	ST1399	COLOR	NATURAL
MATERIAL	LINEAR POLYETHYLENE		
TOLERANCES	±1.5% UNLESS OTHERWISE NOTED		
WEIGHT	0.150" NOMINAL	DATE	3/14/01
DRAWN BY	MOELLER ENGINEERING		